Visit our Show Room Wisconsin Rapids, WI Call: 715-887-2550

Authentic Hand-Peeled, Natural Surface Log Products

HOUSE AND CABIN LOGS

Prices are per lineal foot unless noted.

Log packages consist of approximately 50% 8' and 50% 10', 12', and some 16'.

Log stack height sizes are actual unless noted. The thickness is variable on natural logs.

All logs are sprayed with Sta-Bright, bundled with air space sticks, and covered with lumber wrap. We have different drying options available, our double peeled is cut, peeled, and air dried for about 8-12 weeks and then clean peeled prior to shipment. This method insures the log to be 99% free from any sap bleed. You may choose kiln dried or you can save by getting single clean peeled and you dry.

SEE MORE NOTES ON PAGE 5



ROUGH-SAWN SQUARE LOGS / TIMBERS

 $Logs \ are \ accurately \ cut \ with \ a \ band \ saw. \ \ We \ drawknife \ all \ four \ corners \ giving \ the \ log \ a \ nice \ natural \ chamfer.$

You may choose logs with or without random wane.

		Kıl	n Drying
8" x 3.5"	\$ 2.00	\$	0.92
8" x 6"	\$ 4.17	\$	1.64
8" x 8" or 6" x 10"	\$ 5.27	\$	2.18
10" x 8"	\$ 6.99	\$	2.73
12" x 8" or 10"x10"	\$ 9.36	\$	3.27
12" x 12"	\$ 14.07	\$	4.91

for square foot \$ x 1.5 for square foot \$ x 1.5 for square foot \$ x 1.5 for square foot \$ x 1.2 for square foot \$ x 1 for square foot \$ x 1





D-LOG - Natural hand-peeled on one side and rough-sawn three sides

Inside corners will be chamfered by hand with a drawknife or can be left square.

You may choose logs with or without random wane.	Sin	gle Peeled	Do	uble Peeled	Ki	In Drying	_
8" stack ht. x 7.5" average thickness	\$	5.37	\$	6.36	\$	1.92	for square foot \$ x 1.5
8" stack ht. x 9.5" average thickness	\$	6.54	\$	7.55	\$	2.28	for square foot \$ x 1.5
10" stack ht. x 11" average thickness	\$	9.36	\$	10.35	\$	3.45	for square foot \$ x 1.2
12" stack ht. x 12" average thickness	\$	12.71	\$	13.89	\$	4.73	for square foot \$ x 1



Random wane is where the natural surface of the log ends up below the square cut.





DOUBLE ROUND - Natural hand-peeled two sides and cut flat top and bottom

		Sin	gie Peelea	Dol	ible Peeled	KIII	rying ו	_
6" stack height	9" average diameter log	\$	6.36	\$	7.44	\$	2.00	for square foot \$ x 2
8" stack height	11" average diameter log	\$	7.62	\$	8.90	\$	2.73	for square foot \$ x 1.5
10" stack height	13" average diameter log	\$	11.18	\$	12.81	\$	4.10	for square foot \$ x 1.2
12" stack height	15" average diameter log	\$	15.17	\$	16.70	\$	5.73	for square foot \$ x 1
14" stack height	18" average diameter log	\$	20.79	\$	22.50	\$	7.26	for square foot \$ x .86





OPTIONAL CORNER STYLES on D-log and double round (does not include log footage)

Natural Corner

This charge is for the extra handling of stopping the saw to leave ends full round (job site fitting will be needed).

6 or 8" stack ht.	\$26 ea.	10" stack ht.	\$30 ea.	12" stack ht.	\$33 ea.
Pre-fit/number	\$90 ea.	Pre-fit/number	\$110 ea.	Pre-fit/number	\$120 ea.

Dove Tails

This charge is for pre-cutting all corner notches (figure two tails, per course, per corner).

6 or 8" stack ht.	\$29 ea.	10" stack ht.	\$33 ea.	12" stack ht.	\$37 ea.
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"NATURAL TAILS"
WE STOP THE
SAW AND LEAVE
THE TAILS FULL.

Dove Tail Custom Saddle notch on-site only

FULL-LOG BUTT-N-PASS PRE-NOTCHING OPTION

We pre-cut the V-cuts for butt/pass corners (job site fitting will be needed).

6" and 8" Pairs	\$ 45 ea.
10" and 12" pairs	\$ 55 ea.



Top view of the V-cuts

THICK NATURAL LOG SIDING

		Sing	le Peeled	Do	uble Peeled	K	iln Drying
6" stack ht.	2 " thick	\$	2.46	\$	2.91	\$	0.75
8" stack ht.	3" thick	\$	3.27	\$	3.63	\$	0.93
10" stack ht.	4" thick	\$	5.45	\$	5.55	\$	1.64
12" stack ht.	5" thick	\$	7.55	\$	8.09	\$	2.28





3 x 8 siding

EXTRA THICK NATURAL HALF-LOG SIDING

		Single Peeled	Double Peeled	Kiln Drying per I	<u>L</u> F 3
6" stack ht.	3 1/2" thick	\$ 3.18	\$ 3.63	\$ 0.95	for square foot \$ x 2
8" stack ht.	4 1/2" thick	\$ 4.28	\$ 4.82	\$ 1.28	for square foot \$ x 1.5
10" stack ht.	6" thick	\$ 7.08	\$ 7.73	\$ 2.12	for square foot \$ x 1.2
12" stack ht.	7.5" thick	\$ 9.00	\$ 9.62	\$ 2.70	

HALF-LOG CORNER EXTENSIONS includes 16" tails outside the wall, notching, and handling.

Corner extensions come attached to the half-log which is figured separately.

Corner extensions provide the full log tail material to make your corners.

Saddle notch and natural tails will need jobsite scribing and fitting to the log below. Kiln drying will be included if kiln dried siding is purchased.

8" Double round



6" Double Round and Saddle Notch Ready	\$ 27.00 ea.
6" Natural Corner (full round ends in natural only)	\$ 35.00 ea.

8" Double Round and Saddle Notch Ready	\$ 32.00 ea.
8" Natural Corner (full round ends in natural only)	\$ 42.00 ea.

10" Double Round and Saddle Notch Ready	\$ 42.00 ea.
10" Natural Corner (full round ends in natural only	\$ 49.00 ea.

Top view "Double Round" Butt and Pass



Side view "Natural Corner" tail

VERTICAL LOG OUTSIDE CORNERS includes Custom Corner Notching to match siding

Average Diameter	8'-24' Lengths			Kiln Dried		
7"/8"	\$	9.62	\$	2.18		
9"/10"	\$	12.44	\$	4.25		

Notching can be adjusted to match different siding thicknesses.





LOG POSTS, RAFTERS, AND JOISTS 8' to 24'

Rafter and joist logs have one flat side. Ridge logs two flats.

Average Top Diameter	Double Peeled			Kiln Dried		
6"	\$	5.18	\$	1.65		
8"	\$	5.73	\$	2.18		
10"	\$	8.54	\$	3.41		
12"	\$	10.44	\$	4.91		
14"	\$	12.35	\$	6.54		
16"	\$	16.16	\$	8.54		
18"	\$	17.16	\$	10.53		
20"	\$	20.43	\$	12.53		





Collar Ties 26' to 32' Over 32' - Call for availability and price.

Average Top Diameter	Double	Peeled
9"-10"	\$	12.26
11"-12"	\$	14.70
13"-14"	\$	16.34
15"-16"	\$	19.61



Log rafters

ROUGH SAWN LUMBER AND TIMBERS	8' to 16'		18' to 22'
3x4 or 2x6	\$	1.07	\$ 1.17
3x5	\$	1.34	\$ 1.47
4x4 or 2x8	\$	1.41	\$ 1.54
4x5 or 2x10	\$	1.78	\$ 1.94
5x5 or 2x12 or 4x6	\$	2.24	\$ 2.43
6x6	\$	3.20	\$ 3.49
6x8	\$	4.26	\$ 4.64
5x10	\$	4.43	\$ 4.85
6x10	\$	5.33	\$ 5.81
8x8	\$	5.66	\$ 6.19
8x10	\$	7.10	\$ 7.74
10x10	\$	8.86	\$ 9.68
10x12	\$	10.66	\$ 11.62
12x12	\$	12.78	\$ 13.94





Drawknife chamfereed edges .30/lf per corner

Kiln-dried add 40%

If you need a different size timber please give us a call.

WINDOW AND DOOR TRIM

	Kiln Dried		
2x4 smooth face	\$	1.37	
2x4 hand-peeled face	\$	1.82	
2x6 smooth face	\$	1.82	
2x6 hand-peeled face	\$	2.28	

Rough-sawn trim with a hand-peeled face.

4x4 D-style	\$ 2.82
4x4 inside corner hand-peeled	\$ 3.81







3" THICK KILN DRIED WHITE PINE SLABS 16" to 20" wide

Wavy with bark on or square edges.	8'	10'	12'
Slabs, bar and table tops,	\$ 105.00	\$ 125.00	\$ 150.00

Hand-peeled edges add .60 per foot, per side, peeled.

Planning: rough planing is included (this removes most or all twists or cups). finish planing \$25 per slab Ripping: \$10 per slal







NOW WITH TONGUE AND GROOVE AND THREE FINISHES TO CHOOSE FROM!

2X8 KILN DRIED WHITE PINE T&G LOG SIDING

Smooth Finish.

2x8 (1 1/2" x 6 3/4" actual) shiplap log siding w/ smooth finish.	\$ 1.72
multiplier 1.78	or \$3.06 sq. ft.

Weathered Finish.

2x8 (1 1/2" x 6 3/4" actual) shiplap log siding w/ weathered finish.	\$ 1.92	
multiplier 1.78	or \$3.42 sq. ft.	

Hand-Hewn finish.

2x8 (1 1/2" x 6 3/4" actual) shiplap log siding w/ hand-hewn finish.	\$ 2.05
multiplier 1.78	or \$3.65 sq. ft.

Smooth



Hand-Peeled

2x8 KILN DRIED TONGUE AND GROOVE for loft floors and ceilings.

Square edges on the top with beveled edges on the bottom.

s \$ 1.70	, porches & ceilings	T&G pine (loft floors,	3/4" actual)	2x8 (1 1/2" x	2x
or \$3.03 sq. ft.	multiplier 1.78			- and the first	



Square edge one side. Beveled edge one side.

AWESOME - LOOKING! RUSTIC KILN DRIED WHITE PINE T&G PANELING

1x8 (3/4" x 6 3/4" actual) With or without middle V groove.	\$ 1.20	or \$2.14 sq. ft.	multiplier 1.78
1x6 (3/4" x 5" actual)	\$ 0.92	or \$2.21 sq. ft.	multiplier 2.4



End-matched add-on cost .20 If 1x8 35 sqft .15 lf 1x6 36 sqft Pre-finished add-on cost 1.00 sqft

Wavey Facia rough-sawn kiln-dried 1x14 \$1.95 If 1x12 \$1.68 If 1x6 \$1.28 If



NOTES:

We use white pine for all or our house logs and natural thick log siding.

We use mostly all red pine for posts and vertical corners which tend to have less taper.

The 2x8 T&G (tongue and groove) for floors/ceilings and our shiplap log siding is kiln-dried white pine.

If you would like something other than what you see, please contact us, we do a lot of custom work.

Double peeled logs are recommended. With this method we cut the logs or siding to size and remove the bark with drawknives. The logs are then air-dried as standard for about 8 to 12 weeks, or kiln dried another option for about 4 weeks for house logs. We will then go over the natural surfaces and clean peel with drawknives once more to remove a thin layer of wood, cleaning off any sap bleeding, cambium, or remaining pieces of bark.

Single peeled logs are more for small cabins and those who don't mind a little sap and want to save money. When a log is fresh cut and peeled, it will get some sap bleeding on the natural surface that looks a bit like sweating. Once the log dries, this is not noticeable to most people but you can see and feel it a bit. If you order your logs in the late fall or winter the amount of sap bleed can be a bit less. When staining, if you use a good quality penetrating log stain, your logs will be protected the same as double peeled but you may notice some whiteish spots from the sap especially with a darker stain.

Log posts, rafters, joists and collar ties are priced for double peel. We will always try to send out double peeled logs however there may be times such as with special orders or when a single peeled package is ordered that single peeled logs will be sent out. They will be the same price either way.

All of our log products are at least #2 and better. If you must have graded and stamped logs in your area, we can get you an estimate for this service. Please find out what the requirements are for your area.

The ends of our wall logs and log siding products up to 10" will now be cut square at the mill.

We guarantee our products to be as stated. We can not insure that a log will not bend, twist, or crack. While we do our best to provide the highest quality material, we cannot control every aspect of nature. As the consumer, you should always add extra for waste and to cover yourself for the unforeseen.

All logs are peeled by hand using draw knives and muscle, the old fashion way.

Natural is rustic and has raised knots, bumps, and all the natural character of the log.

Thicknesses are averaged. The natural surface of trees have taper and other diameter changes.

Diameters are averaged and measured from the small end.

We cover all materials with quality lumber wrap, to protect from the elements.

Prices subject to change, please check prior to ordering.

Freight charges are not included in the prices of this catalog; please call for a quote.